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## Machine specifications

### Battenfeld HM 6500/5400

**Year:** 2001**Control unit:** Unilog 9000 C

#### Injection Unit .../5400

**Screw diameter:** 85 mm**Injection pressure:** 1612 bar**Injection volume:** 2856 ccm**Shot capacity:** 2600 g

#### General information:

**Delivery time:** Now**Machine dimensions(m) LxWxH:** 9.73 x 2.19 x 2.56 m**Weight:** 41.000 kg

#### Clamping Unit HM 6500/...

**Clamping force:** 650 t**Platen size:** 1400 x 1400 mm**Distance between tie bars:** 1000 x 1000 mm**Mould height:** 600...1000 mm**Opening stroke:** 1000 mm**Max.Daylight:** 2000 mm**Ejector stroke:** 250 mm**Drive power of the hydraulic pump:** 74 kW**Cylinder heating power:** 56,8 kW

- **Bimetallic barrel**
- **2 x Pneumatic valve**
- **2 x Core pull**
- **Increased oil cooler**
- **With conveyor belt**
- **Robot interface as per Euromap 12**