

## Machine specifications

### Arburg ALLROUNDER 275 V 250 - 70

**Year:** 2018

**Control unit:** Selogica

#### Injection Unit .../275

**Screw diameter:** 22 mm

**Injection pressure:** 2000 bar

**Injection volume:** 34 ccm

**Shot capacity:** 31 g

#### General information:

**Delivery time:** Now

#### Clamping Unit 250/...

**Clamping force:** 25 t

**Platen size:** 750 mm

**Distance between tie bars:** brak mm

**Mould height:** 127-227 mm

**Opening storke:** 225 mm

**Max.Daylight:** 352-452 mm

- \* Rotary table, two-position.
- \* Plasticizing unit with the highest resistance to abrasion.
- \* Needle nozzle 22 mm, closed by spring.
- \* Control system extension to switch from injection pressure to clamping pressure.
- \* Set of equipment for injection into the parting plane of the injection mold, with vertical positioning of the clamping system.
- \* Scissor table for determining the position of the injection unit.
- \* check valve
- \* 6 heating circuits with a capacity of 2 kW.
- \* 50-pin connection according to Euromap 67.
- \* Connection for controlling the operation of dye dosing unit.